



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store
D412-664-301
Job Sheet 167082



Part No: D412-664-301

Job Qty: 4 ea

Part Name: Cap Assembly Bumper



CHG002

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 10/26/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Eagle Copters South America (CEAGL01)

Aerodrome De Chicureo, Camino Guay-Guay #8881 Colina, Santiago, , 9340000 Chile ph:+56 22 948 3200
fx:+56 2 2247 8290.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea		10/26/17	0.00	0.00	Start Up Stores/Pkg2	
110	Packaging	4 pcs		10/26/17	0.00	0.00	Packaging1	
120	QC	4 pcs		10/26/17	0.00	0.00	QC4	
125	DC	4 pcs		10/26/17	0.00	0.00	DC	
130	Packaging	4 pcs		10/26/17	0.00	0.00	Packaging3	
140	QC21-FG	4 Ea		10/26/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4381-1 <i>5001513</i>	8	28	0	0

FG 124
OCT 24 2017

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspected Un		AGAINST DEPARTMENT/PROCESS Cap Assembly Bumper  S001749  DART AEROSPACE Water Jet ☐ Prod. Eng. Coord. ☐ Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐							
Date : _____		Step #: _____		MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____							
Description Work Order Deviation											
Root Cause <table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concl ☐ Cracks ☐ Crimp/Kink/Ripp ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Ti ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>						Pressure/Forced ☐ Bending ☐ Centre Not Concl ☐ Cracks ☐ Crimp/Kink/Ripp ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Ti ☐ Marks/Chatter ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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OTHER : _____		PART NO: D412-664-301 Revision: Operation: Start up Operation Quantity: 4 Change No: Mfg Date: 10/24/17 Job No: 167082 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com									